



परिवेश  
PARIVESH  
(CPC GREEN)

पर्यावरण, वन और जलवायु परिवर्तन मंत्रालय

Ministry of Environment, Forest and Climate Change



Back

## View Compliance Report at Project Proponent

### Proposal Details

**Proposal No**

SIA/TG/IND2/403131/2022

**Category**

Industrial Projects - 2

**Proposal Name**

Proposed Expansion of Existing Grain Based Distillery from 150 KLPD (150 KL x 365 days = 54,750 KLPA) to 180 KLPD (180 KL x 365 days = 65,700 KLPA) along with existing 6.5 MW Power Plant by M/s. Allied Blenders and Distillers Private Limited

**Plot / Survey/ Khasra No.**

Survey No. 690/AA, 691/AA2, 692

**Village(s)**

Rangapur

**Sub-District(s)**

Pebbair

**State**

TELANGANA

**District**

WANAPARTHY

**MoEF File No**

SIA/TG/IND2/403131/2022

**Name of the Entity/  
Corporate Office**

M/S ALLIED BLENDERS AND DISTILLERS PVT. LTD.

**Entity's PAN**

NA

**Entity Name as per PAN**

NA

**Entity details mentioned above is correct ?**

Agree

**Covering Letter****Covering Letter**

NA

**Compliance Reporting Details****Reporting Year**

2013

**Reporting Period**

01 Dec(01 Apr - 30 Sep)

**Remark(if any)****Details of Production and Project Area****Date of Commencement of Project/Activity**

19-10-2011

	Project Area as per EC Granted(ha.)	Actual Project Area in Possession(ha.)
Private	12.141	12.141
Revenue Land	0	0
Forest	0	0
Others	0	0
Total	12.141	12.141

**PRODUCTION CAPACITY**

Sr.No.	Name of the Product	Units	As per EC Granted	As per CTO Granted	CTO ID	Valid Up To	Production during last financial year
1	ENA / RS/ Ethanol	Others:KLPA	65,700 KLPA	65,700 KLPA	20234696127	31-03-2028	51675.5 KLPA

**Conditions****Specific Conditions**

Sr.No.	Condition Type	Condition Details	Status of Compliance,Remarks/Reason and Supporting Documents
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1	AIR QUALITY MONITORING AND PRESERVATION	No additional Boiler is proposed for expansion. The existing 50 TPH Boiler shall be operated with ESP to control the particulate emissions from the stack of height 54 m connected to the Boiler (Imported Coal / Rice Husk/ Briquette). The Particulate Matter shall not exceed 50 mg/Nm <sup>3</sup> . D.G. Sets, if any, shall be provided with stack of adequate height as per norms.	PPs Submission	No additional Boiler is proposed. The existing 50 TPH Boiler is being operated with Electrostatic Precipitator (ESP) consist of 3 fields which is more efficient as it is highly effective in minimizing the Suspended Particulate Matter Emission (SPM) from the 50 TPH Boiler through stack height of 54 m provided as per CPCB and TSPCB guidelines. The Particulate Matter are within the norms 50 mg/Nm <sup>3</sup> . Online stack monitoring report enclosed. DG set also has stack of adequate height. Complied Attachment: <a href="#">Click to View</a>
2	AIR QUALITY MONITORING AND PRESERVATION	Sulphur content should not exceed 0.5% in the coal for use in coal fired boilers to control particulate emissions within permissible limits (as applicable). The gaseous emissions shall be dispersed through stack of adequate height as per CPCB/SPCB guidelines.	PPs Submission	All of our fuels used in our Boiler are having Sulphur content less than 0.5 %. Complied Attachment: <a href="#">Click to View</a>
3	AIR QUALITY MONITORING AND PRESERVATION	The National Ambient Air Quality Emission Standards issued by the Ministry vide G.S.R. No. 826(E) dated 16th November, 2009 shall be complied with..	PPs Submission	We are complying the Ambient Air Quality as per National Ambient Air Quality Emission Standards issued by the Ministry vide G.S.R. No. 826(E) dated 16th November, 2009. We have one Ambient Air Quality Emission station and Third party

				<p>monitoring is being done and they are below norms. Online Ambient monitoring station report enclosed.</p> <p>Complied</p> <p>Attachment: <a href="#">Click to View</a></p>
4	AIR QUALITY MONITORING AND PRESERVATION	Provision shall be made to provide Flue Gas Desulphurization (FGD) unit, if required in future.	PPs Submission	<p>As of now, our stack emissions are well within the limit provided by CPCB/SPCB/MoEF&amp;CC. However, we will explore provision of Desulphurization Unit if required.</p> <p>Agreed to Comply</p> <p>Attachment: NA</p>
5	AIR QUALITY MONITORING AND PRESERVATION	Sampling Port with removable dummy of not less than 15cm diameter in the stack at a distance of 8 times the diameter of the stack from the nearest constraint such as bends etc., shall be provided to monitor stack emissions. On line Ambient air quality Monitoring Stations shall be installed. Energy meters shall be installed for all pollution control systems.	PPs Submission	<p>Sampling Port with removable dummy provided in Chimney as per requirement. On line Ambient air quality Monitoring Stations is installed. We are monitoring stack emissions and Ambient Air Quality which are online connected to CPCB and TSPCB. Separate Energy meters are installed for all pollution control systems.</p> <p>Complied</p> <p>Attachment: NA</p>
6	AIR QUALITY MONITORING AND PRESERVATION	Interlocking facility should be provided in the pollution control equipment so that in the event of the pollution control equipment not working, the	PPs Submission	<p>Boiler is operated with DCS system and Interlocking facility is provided.</p> <p>Complied</p> <p>Attachment: NA</p>

		boiler shall stop automatically.		
7	AIR QUALITY MONITORING AND PRESERVATION	The company shall install adequate dust collection and extraction system to control fugitive dust emissions at various transfer points. Appropriate control systems such as bag filters shall be provided at all transfer points, Raw material screen houses, coal stock piles, belt conveyors etc.	PPs Submission	We have dust collection and bag filters in Grain unloading and Milling section. Dust extraction system for coal handling system are initiated and will be done by Mar-2023. Partially Complied Attachment: NA
8	AIR QUALITY MONITORING AND PRESERVATION	As proposed, greenbelt of Ac. 10.81 (36.03%) shall be developed within plant premises with at least 10 meter wide green belt on all sides along the periphery of the project area, in downward direction and along the road sides etc., Selection of plant species shall be as per the CPCB guidelines in consultation with the DFO.	PPs Submission	We have around 36 % of Greenbelt area inside the plant. 6600 has been planted with native species like Terminal Metallica, Millingtonia, Mahogany, Spathodea, Alstonia, Kadamba, Champak etc. Future plantation will be done in consultation with DFO as per CPCB guidelines. Complied Attachment: NA
9	AIR QUALITY MONITORING AND PRESERVATION	Raw materials shall be transported in covered trucks. Raw materials shall be stored under sheds. All the belt conveyors shall be covered with	PPs Submission	All raw materials are being transported in covered trucks and being stored in grain silos and godown. Closed conveyors are already there installed along with water sprinkling system. Internal plant roads are

		<p>G.I. sheets. Appropriate dust suppression system shall be provided all around the stockpiles and conveyor system. All the roads in the plant area shall be asphalted / concreted and water shall be sprinkled to suppress the dust. Trucks shall be parked in earmarked parking area.</p>		<p>concreted and water are being sprinkle for dust suppression. And trucks are being parked in earmarked parking yard. Complied Attachment: NA</p>
10	AIR QUALITY MONITORING AND PRESERVATION	<p>The industry shall monitor VOCs in ambient air with online VOC analyzer and connect the data to the server of TSPCB.</p>	PPs Submission	<p>We have VOC Analyzer with alarm system. We will connect it with online server of TSPCB by Mar-2023. Partially Complied Attachment: NA</p>
11	AIR QUALITY MONITORING AND PRESERVATION	<p>The project proponent shall install 24x7 continuous emission monitoring system at stacks to monitor stack emission with respect to standards prescribed in Environment (Protection) Rules 1986 and connected to SPCB &amp; CPCB online servers and calibrate these system from time to time according to equipment supplier specification through labs recognized under</p>	PPs Submission	<p>Stack emissions are monitored through online system and monitoring stations are connected to TSPCB and CPCB servers and results are within the norms as stipulated under the standards. Calibration of the system are being done timely by authorized agencies Complied Attachment: <a href="#">Click to View</a></p>

		Environment (Protection) Act, 1986 or NABL accredited laboratories.		
12	AIR QUALITY MONITORING AND PRESERVATION	The project proponent shall monitor fugitive emissions in the plant premises at least once in every quarter through labs recognized under Environment (Protection) Act, 1986.	PPs Submission	Ambient Air Quality Monitoring is being done at plant, stations are connected to TSPCB and CPCB servers, and also we are doing on monthly basis through third party NABL accredited laboratories. Complied Attachment: NA
13	AIR QUALITY MONITORING AND PRESERVATION	Storage of raw materials, coal etc shall be either stored in silos or in covered areas to prevent dust pollution and other fugitive emissions.	PPs Submission	All raw materials (grains), coal, husk etc. are being stored in silos or in covered areas to prevent dust pollution and other fugitive emissions. Complied Attachment: NA
14	AIR QUALITY MONITORING AND PRESERVATION	Acoustic enclosure shall be provided to DG set for controlling the noise pollution.	PPs Submission	We have one 1500 kVA DG set with Acoustic enclosure. Complied Attachment: NA
15	AIR QUALITY MONITORING AND PRESERVATION	The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc., on all sources of noise generation.	PPs Submission	Noise levels in and around the plant area are monitored on regular basis and results are within the CPCB standard. We also do monitoring through third party NABL accredited laboratories. Complied Attachment: <a href="#">Click to View</a>
16	AIR QUALITY MONITORING AND PRESERVATION	The ambient noise levels should conform to the standards	PPs Submission	Noise levels in and around the plant area are monitored regular basis and observed that results

		prescribed under E(P)Act, 1986 viz., 75 dB(A) during day time and 70 dB(A) during night time.		are within the CPCB standard. Complied Attachment: NA
17	AIR QUALITY MONITORING AND PRESERVATION	The Industry shall provide energy sources for lighting purpose shall preferably be LED based.	PPs Submission	More than 50% of our Lighting instruments are LED based and will replace balanced old light in phased manner. Complied Attachment: NA
18	AIR QUALITY MONITORING AND PRESERVATION	Ambient air quality including ambient noise levels must not exceed the standards stipulated under Notification dt. 16.11.2009 issued by the MoEF&CC, Gol. Monitoring of ambient air quality and stack emissions shall be carried out regularly in consultation with TSPCB.	PPs Submission	Ambient Air Quality Monitoring Station (AAQMS) in down wind direction ground level concentration of PM10, PM2.5, SO2 & NOx is connected to CPCB and TSPCB Portal. Ambient Air Quality Monitoring, Ambient Noise, Stack emission are being done monthly through third party NABL accredited lab and monitoring reports are submitted to Regional Office, TSPCB Complied Attachment: NA
19	WATER QUALITY MONITORING AND PRESERVATION	Ground water shall not be used in the process under any circumstances. The source of water is Krishna River, flowing at a distance of 0.8 km from the site, water drawl permission obtained from I & CAD, GoTS vide Ir.dt.15.11.2022. The proponent shall obtain permission for additional	PPs Submission	No Ground water is used in process. We have Water drawl permission from Krishna River from Irrigation & CAD Dept, TS G.O. No. Ms. No. 40 dated 15.11.2022 enclosed. The total fresh water requirement after expansion shall not exceed 2400.0 KLD. Out of that, Quantity of water used for: Process is 525.0 KLD; Boiler feed is 400.0 KLD; Cooling tower makeup is 608.0 KLD; ETP tertiary is 840.0 KLD; Make-up for CO2 recovery plant is 12.0 KLD & Domestic purpose is



		<p>quantity. The total fresh water requirement after expansion shall not exceed 2400.0 KLD. Out of that, Quantity of water used for: Process is 525.0 KLD; Boiler feed is 400.0 KLD; Cooling tower makeup is 608.0 KLD; ETP tertiary is 840.0 KLD; Make-up for CO2 recovery plant is 12.0 KLD &amp; Domestic purpose is 15.0 KLD.</p>	<p>15.0 KLD. Complied Attachment: <a href="#">Click to View</a></p>
20	<p>WATER QUALITY MONITORING AND PRESERVATION</p>	<p>The total waste water generated after expansion is 1422.0 KLD. Out of that, process is 900.0 KLD; Boiler blow down is 40.0 KLD; Cooling tower bleed of is 179.0 KLD; ETP tertiary is 201.0 KLD; Blow down from CO2 recovery plant is 12.0 KLD.</p>	<p>PPs Submission Total waste water generation enclosed. Complied Attachment: <a href="#">Click to View</a></p>
21	<p>WATER QUALITY MONITORING AND PRESERVATION</p>	<p>No effluent shall be discharged outside the factory premises and ?zero? discharge shall be adopted. No discharge shall be allowed into water body under any circumstances. The Spent wash generated from the fermenter shall be sent to the Decanter followed by MEE. MEE concentrate sent to Dryer to</p>	<p>PPs Submission Our Plant is Zero Liquid Discharge compliant unit. The Spent wash generated from the fermenter shall be sent to the Decanter followed by MEE. MEE concentrate sent to Dryer to get DDGS. The MEE concentrate shall be released in process. Complied Attachment: NA</p>

		get DDGS. The MEE concentrate shall be released in process. The Spent lees generated from the distillation unit shall be treated in an ETP.		
22	WATER QUALITY MONITORING AND PRESERVATION	Non-process effluents i.e., Boiler blow down, DM plant & Softener regeneration along with sanitary waste water shall be treated in ETP. Treated effluents shall be used for dust suppression / ash conditioning and on land irrigation within the premises.	PPs Submission	All non-process effluent is being treated in ETP and RO permeate is being recycled to cooling towers. Treated water is being used for dust suppression & Ash conditioning and on land irrigation within premises. Complied Attachment: NA
23	WATER QUALITY MONITORING AND PRESERVATION	Process effluent/any wastewater shall not be allowed to mix with storm water. The storm water from the premises shall be collected and discharge through a separate conveyance system.	PPs Submission	Process Effluent and Storm Water collection systems are independent and not mixed. Storm water is collected and discharges through separate conveyance system. Complied Attachment: NA
24	WATER QUALITY MONITORING AND PRESERVATION	The effluent discharged shall confirm to the standards prescribed under Environment (Protection) Rules, 1986 or as specified by the SPCB while granting Consent under the Air/Water Act,	PPs Submission	Monitoring of effluent discharge parameters is done regularly and also does third party NABL accredited Laboratory monitoring. Complied Attachment: <a href="#">Click to View</a>

		whichever is more stringent.		
25	WATER QUALITY MONITORING AND PRESERVATION	The existing spent wash treatment system, non-process ETP shall be upgraded by providing two additional clarifiers.	PPs Submission	ETP has been designed with two clarifiers system, Aeration cum clarifier 1 and Aeration cum clarifier 2. Complied Attachment: NA
26	WATER QUALITY MONITORING AND PRESERVATION	The proponent shall provide separate storm water drains and harvest the rainwater from the rooftops to recharge the ground water.	PPs Submission	We had provide separate storm water drains and harvest the rainwater from the rooftops to recharge the ground water. Complied Attachment: NA
27	WATER QUALITY MONITORING AND PRESERVATION	The industry shall install & maintain separate water meters for recording water consumption for various purposes and also maintain daily records.	PPs Submission	We have already install & maintaining separate water meters for recording water consumption for various purposes and also maintaining daily records. Complied Attachment: NA
28	WATER QUALITY MONITORING AND PRESERVATION	Automatic / online monitoring system (24 x 7 monitoring devices) for flow measurement and relevant pollutants in the treatment system to be installed. The data to be made available to the TSPCB and in the Industry?s website.	PPs Submission	Online monitoring system for effluent, Boiler stack and ambient air are available to the CPCB/TSPCB server. However these will be connected to Industry?s website by Dec-2023. Complied Attachment: NA
29	WATER QUALITY MONITORING AND PRESERVATION	The industry shall install IP Camera with PAN, TILT Zoom, 5x or above focal	PPs Submission	We have IP Camera with PAN, TILT Zoom, 5x or above focal length, with night vision capability and flow meters carrying

		length, with night vision capability and flow meters in the channel / drain provided for carrying the effluent within the premises of the unit.		the effluent within the premises of the unit. Complied Attachment: NA
30	WATER QUALITY MONITORING AND PRESERVATION	Permission from the competent authority should be obtained for drawl of ground water, if any, required for this project.	PPs Submission	We are not using any ground water. We are using river water only. Water drawl permission from Krishna River from Irrigation & CAD Dept, TS, G.O. No. Ms. No. 40 dated 15.11.2022. Complied Attachment: <a href="#">Click to View</a>
31	WATER QUALITY MONITORING AND PRESERVATION	Regular monitoring of ground water level and quality should be carried out by establishing a network of existing wells by the project proponent in and around project area in consultation with Regional Director, CGWB, Southern Region, Hyderabad. Data thus collected should be sent at regular interval to MoEF, CGWA and CGWB, Southern, Region, Hyderabad.	PPs Submission	We have piezometer well for ground water level monitoring and ground water analysis is being done quarterly through third party NABL accredited lab. We send report to MoEF&CC on regular interval. Complied Attachment: NA
32	WATER QUALITY MONITORING AND PRESERVATION	Suitable conservation measures to augment groundwater resources in the area shall be planned and	PPs Submission	Rain water harvesting system is in place. Complied Attachment: NA

		implemented in consultation with Regional Director, CGWB, Southern Region, Hyderabad. Suitable measures should be taken for rainwater harvesting.		
33	WASTE MANAGEMENT	Hazardous waste generated from the industry such as waste oils, used oils etc., shall be disposed as per the Hazardous Waste (Management, Handling, and Transboundary Movement) Rules, 2016, to the recyclers authorized by TSPCB.	PPs Submission	Hazardous waste generated from the industry such as waste oils, used oils etc., are being disposed as per the Hazardous Waste (Management, Handling, and Transboundary Movement) Rules, 2016, to the recyclers authorized by TSPCB. Complied Attachment: NA
34	WASTE MANAGEMENT	The Company shall strictly comply with the rules and guidelines under Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) Rules, 1989 as amended time to time. All Transportation of Hazardous Chemicals shall be as per the Motor Vehicle Act (MVA), 1989.	PPs Submission	Disposal of Hazardous waste is being done as per the standards. Complied Attachment: NA
35	WASTE MANAGEMENT	Hazardous chemicals shall be stored in tanks, tank farms, drums, carboys etc., Flame arresters shall be provided on tank farm and the	PPs Submission	Hazardous chemicals are stored in tanks, tank farms, drums, carboys etc., Flame arresters are provided on tank farm and the solvent transfer through pumps.

		solvent transfer through pumps.		Complied Attachment: NA
36	WASTE MANAGEMENT	The company shall undertake waste minimization measures as: Metering and control of quantities of active ingredients to minimize waste; Reuse of by-products from the process as raw materials or as raw material substitutes in other processes; Use of automated filling to minimize spillage; Venting equipment through vapour recovery system; and Use of high pressure hoses for equipment clearing to reduce wastewater generation.	PPs Submission	Waste minimization measures as: Metering and control of quantities of active ingredients to minimize waste; Reuse of by-products from the process as raw materials or as raw material substitutes in other processes; Use of automated filling to minimize spillage; Venting equipment through vapour recovery system; and Use of high pressure hoses for equipment clearing to reduce wastewater generation are being practised. Complied Attachment: NA
37	WASTE MANAGEMENT	The proponent shall comply with the following w.r.t. solid waste generated after expansion: Name of Waste and Quantity Mode of Disposal 1. ETP sludge- 320 Kg/day - Shall be used as manure for greenbelt development within plant premises. 2. Plastic bags- 300 Ton/annun - Shall be disposed to authorized recyclers. 3. Ash -	PPs Submission	solid waste generated are being disposal as per the disposal method. Complied Attachment: NA

25,550 TPA -Sold to Brick Manufacturer & Cement Industry  
 4. Organics waste (from Canteen) - 0.01 TPD - The waste is collected and treated in compost pit and used as manure within plant premises.  
 5. Waste Oil- 2500 litre/Annum- Shall be disposed to authorized oil recyclers.  
 6. Drums and plastic cans- 50 Nos/Day - After complete detoxification, shall be sold to outside agencies.

38	AIR QUALITY MONITORING AND PRESERVATION	A separate Environmental Cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of senior Executive, who will directly to the head of the organization.	PPs Submission	We have separate Environmental Management Cell and below are the Organisational Structure. ? Regional Manufacturing Head South 1- Umasankar Padhi ? Lead Distillery Operation ? Sadanand Chikhale ? Environment Engineer ? Punam Mandape ? ETP Incharge Executive ? Thermax Ltd. ? WTP Incharge Executive ? Thermax Ltd. ? Chemist, Operators and Technician ? Thermax Ltd. ? Environment Monitoring Team ? Re-Sustainability Ltd. Complied Attachment: <a href="#">Click to View</a>
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**General Conditions**

Sr.No.	Condition Heading	Condition Details	Status of Compliance,Remarks/Reason and Support
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1	MISCELLANEOUS	This order is valid for a period of 10 years.	PPs Submission	Noted Complied Attachment: NA
2	MISCELLANEOUS	?Consent for Establishment? shall be obtained from Telangana State Pollution Control Board under Air and Water Act before the start of any activity / construction work at site and also obtain CFO before commencing operations.	PPs Submission	Consent for Establishment ha HYD/HO/2023 on dated 07.0 Complied Attachment: <a href="#">Click to View</a>
3	MISCELLANEOUS	The industry shall not manufacture any other products and exceeding capacities except those mentioned in this order, without permission.	PPs Submission	Noted. Complied Attachment: NA
4	MISCELLANEOUS	Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as safe drinking water, fuel for cooking, mobile toilets, mobile STP, medical health care, crèche etc., The housing may be in the form of temporary structures to be removed after the completion of the project. The safe disposal of wastewater and solid wastes generated during	PPs Submission	Noted. Complied Attachment: NA



		the construction phase should be ensured.		
5	MISCELLANEOUS	No change in the process technology and scope of working should be made without prior approval of the SEIAA, TS. No further expansion or modifications in the plant shall be carried out without prior approval of the SEIAA, TS/ MoEF&CC, GoI, New Delhi, as applicable.	PPs Submission	Noted. Complied Attachment: NA
6	MISCELLANEOUS	The environment safeguards contained in the EIA Report should be implemented in letter and spirit. The responsibility of implementation of environmental safeguards rests fully with the proponent ie., M/s. Allied Blenders and Distillers Private Limited.	PPs Submission	Noted. Complied Attachment: NA
7	MISCELLANEOUS	The project proponent shall abide by all commitments and recommendations made in the EIA/EMP report, commitment made during their presentation to the Expert Appraisal Committee.	PPs Submission	Noted. Complied Attachment: NA
8	MISCELLANEOUS	All the conditions, liabilities and legal provisions contained in the EC shall be equally applicable to the successor management of	PPs Submission	Noted Complied Attachment: NA

		the project in the event of project proponent transferring the ownership, maintenance of management of the project to any other entity.		
9	MISCELLANEOUS	The proponent shall submit half-yearly compliance reports in respect of the terms and conditions stipulated in this order in hard and soft copies to the SEIAA; and CCF, Regional office of MoEF&CC, Gol, Chennai on 1st June and 1st December of each calendar year.	PPs Submission	Latest six-month report before submitted. Complied Attachment: <a href="#">Click to View</a>
10	MISCELLANEOUS	Four ambient air quality-monitoring stations should be established in the core zone as well as in the buffer zone for RSPM, SPM, PM10, PM2.5, SO2, NOx monitoring. Location of the stations should be decided based on the meteorological data, topographical features and environmentally and ecologically sensitive targets and frequency of monitoring should be undertaken in consultation with the State Pollution Control Board.	PPs Submission	We are doing ambient air quality laboratory on monthly basis Complied Attachment: NA
11	MISCELLANEOUS	Data on ambient air quality (PM10, PM2.5, SO2, NO2) should be regularly	PPs Submission	Ambient air quality (PM10, PM2.5, SO2, NO2) should be regularly reported to the respective offices.

		submitted to the Ministry including its Regional Office located at Chennai and the State Pollution Control Board/ Central Pollution Control Board once in six months.		Complied Attachment: NA
12	MISCELLANEOUS	Usage of Personnel Protection Equipments by all employees / workers shall be ensured.	PPs Submission	Usage of Personnel Protection Complied Attachment: NA
13	MISCELLANEOUS	Training shall be imparted to all employees on safety and health aspects of chemicals handling. Pre-employment and routine periodical medical examinations for all employees shall be undertaken on regular basis. Training to all employees on handling of chemicals shall be imparted.	PPs Submission	Training to all employees on : employment and routine peri undertaken on regular basis. given. Complied Attachment: NA
14	MISCELLANEOUS	Occupational health surveillance program of the workers should be undertaken periodically to observe any contractions due to exposure to dust and take corrective measures, if needed.	PPs Submission	Occupational health surveilla periodically. Complied Attachment: NA
15	MISCELLANEOUS	Emergency preparedness plan based on the Hazardous identification and Risk Assessment	PPs Submission	Emergency preparedness pla Assessment (HIRA) and Disas Complied Attachment: NA

		(HIRA) and Disaster Management Plan shall be implemented.		
16	MISCELLANEOUS	The Industry shall make the arrangement for protection of possible fire hazards during manufacturing process in material handling. Fire fighting system shall be as per the norms.	PPs Submission	Arrangement for protection of material handling is being done. Complied Attachment: NA
17	MISCELLANEOUS	A separate environmental management cell with suitable qualified personnel should be set-up under the control of a Senior Executive, who will report directly to the Head of the Organization.	PPs Submission	A separate environmental management cell is set up. Complied Attachment: NA
18	MISCELLANEOUS	The funds earmarked for environmental protection measures after expansion (Capital cost of Rs. 11.01 Crores and Recurring cost of Rs. 17.03 Crores/annum); Budget for CER is Rs. 241.37 Lakhs for 5 years. & also the funds earmarked for Corporate Social Responsibility (CSR) activities, should be kept in separate account and should not be diverted for other purpose. The budget allocated for the EMP shall be subsequently	PPs Submission	Ours is a Brown Field project through Process Improvement infrastructure or plant machinery. Following expenditures are allocated: Capital cost of Rs. 11.01 Crores & Recurring cost of Rs. 17.03 Crores/annum for Corporate Social Responsibility. Complied Attachment: <a href="#">Click to View</a>

		increased if the project cost increases at the time of CFO. The proponent shall implement the action plan with measures on the issues raised during Environmental Public Hearing. Year wise expenditure should be reported to the SEIAA, Ministry and its Regional Office located at Chennai.		
19	MISCELLANEOUS	Self-environmental audit shall be conducted annually. Every three years third part environmental audit shall be carried out.	PPs Submission	Self-environmental audit is b Complied Attachment: <a href="#">Click to View</a>
20	MISCELLANEOUS	The project proponent shall comply with the provisions contained in this Ministry?s OM vide F.No.22-65/2017-IA.III, dt.01.05.2018, as applicable regarding Corporate Environment Responsibility (CER).	PPs Submission	Amount of Rs. 281.31 Lakhs h development. Complied Attachment: <a href="#">Click to View</a>
21	MISCELLANEOUS	The project proponent shall submit the environmental statement for each financial year in Form-V to the concerned SPCB as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently and	PPs Submission	We have submitted the Envir 22 on dated 29.09.2022 to th ABD/Rangapur/TSPCB/2022-; monitored data report are up <a href="https://www.abdindia.com/m">https://www.abdindia.com/m</a> Complied Attachment: <a href="#">Click to View</a>

		put on the website of the company.		
22	MISCELLANEOUS	Officials from the TSPCB & Regional Office of MoEF&CC, Gol, Chennai who would be monitoring the compliance of the stipulated conditions and implementation of environmental safeguards should be given full co-operation, facilities and documents/data by the project proponents during their inspection. A complete set of all the documents shall be submitted to the CCF, Regional Office to MoEF&CC, Gol, Chennai.	PPs Submission	Last EC six monthly compliance report concerned authorities vide letter no. / 06.05.2023 https://www.abdindia.com/media/h1 Complied Attachment: <a href="#">Click to View</a>
23	MISCELLANEOUS	The project proponent shall submit the copies of environmental clearance to the Heads of local bodies, Panchayats and Municipal Bodies in addition to the relevant offices of the Government who in turn has to display the same for 30 days from the date of receipt.	PPs Submission	Intimation letter submitted to (Tahsildar) Pebbair Mandal, R office on 31st Mar-2023. Complied Attachment: <a href="#">Click to View</a>
24	MISCELLANEOUS	The project authorities should advertise at least in two local newspapers widely circulated, one of which shall be in the vernacular language of the locality concerned,	PPs Submission	We have advertised in two local language and in Times of India on 13.03.2023. informing that the project has been approved. Complied Attachment: <a href="#">Click to View</a>

		within 7 days of the issue of the clearance letter informing that the project has been accorded environmental clearance and a copy of the clearance letter is available with the State Pollution Control Board and SEIAA, Telangana. This order shall be displayed in the website of the project proponent.		
25	MISCELLANEOUS	Any appeal against this Environmental Clearance shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.	PPs Submission	Noted. Complied Attachment: NA
26	MISCELLANEOUS	The company shall undertake eco-development measures including community welfare measures in the project area.	PPs Submission	Noted. Complied Attachment: NA
27	MISCELLANEOUS	The proponent shall obtain all other mandatory clearances from respective departments.	PPs Submission	Noted. Complied Attachment: NA
28	MISCELLANEOUS	Concealing the factual data or failure to comply with any of the conditions mentioned above may result in withdrawal of this clearance and attract action under the	PPs Submission	Noted. Complied Attachment: NA

		provisions of Environment (Protection) Act, 1986.			
29	MISCELLANEOUS	The SEIAA may revoke or suspend the order, if implementation of any of the above conditions is not satisfactory. The SEIAA reserves the right to alter/modify the above conditions or stipulate any further condition in the interest of environment protection.	<table border="1"> <tr> <td>PPs Submission</td> <td>Noted. Complied Attachment: NA</td> </tr> </table>	PPs Submission	Noted. Complied Attachment: NA
PPs Submission	Noted. Complied Attachment: NA				
30	MISCELLANEOUS	The above conditions will be enforced inter-alia, under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986 and the Public Liability Insurance Act, 1991 along with their amendments and rules.	<table border="1"> <tr> <td>PPs Submission</td> <td>Noted. Complied Attachment: NA</td> </tr> </table>	PPs Submission	Noted. Complied Attachment: NA
PPs Submission	Noted. Complied Attachment: NA				
31	MISCELLANEOUS	The proponent shall comply with Plastic Waste Management Rules, 2016 & also comply with MoEF & CC Notification No: G.S.R. 571 (E), dated: 12.08.2021 which mandated banning of usage of identified Single Use Plastic items	<table border="1"> <tr> <td>PPs Submission</td> <td>Noted. Complied Attachment: NA</td> </tr> </table>	PPs Submission	Noted. Complied Attachment: NA
PPs Submission	Noted. Complied Attachment: NA				



		with effect from 01.07.2022		
32	MISCELLANEOUS	Grant of EC is also subject to circulars issued under the EIA Notifications 2006, which are available on the MoEF&CC website: www.parivesh.nic.in	PPs Submission	Noted. Complied Attachment: NA
33	MISCELLANEOUS	Earlier, the SEIAA, Telangana vide reference 1st cited had issued Environmental Clearance for the proposed expansion project of Grain based Distillery unit & Captive Power Plant in the name of M/s. Allied Blenders and Distillers Private Limited (ABDPL), Survey Nos. 690/AA, 691/AA2 & 692, Rangapur Village, Pebbair Mandal, Wanaparthy District.	PPs Submission	Noted. Complied Attachment: NA
34	MISCELLANEOUS	M/s. Allied Blenders and Distillers Limited (ABDL) vide reference 2nd cited informed that they converted the industry from a private limited company to a public limited company in accordance with the applicable laws. There is no change in management of the Company and submitted copies of supporting documents viz., Certificate of	PPs Submission	Noted. Complied Attachment: NA

		<p>Incorporation pursuant to change of name from Ministry of Corporate Affairs, Gol in the name of M/s. Allied Blenders And Distillers Limited (ABDL); Specific Power of Attorney; Affidavit / Undertaking / NOC on Rs. 100/- Stamp paper for complying all statutory stipulations as per EC and E(P) Act, 1986. Hence it is requested to change the name from M/s. Allied Blenders and Distillers Private Limited (ABDPL) to M/s. Allied Blenders And Distillers Limited (ABDL).</p>	
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35	MISCELLANEOUS	<p>The above issue was examined by the State Level Environment Impact Assessment Authority (SEIAA), in its meeting held on 29.04.2023. The Authority approved to transfer the EC order already issued in favour of M/s. Allied Blenders and Distillers Private Limited (ABDPL) to M/s. Allied Blenders And Distillers Limited (ABDL). The SEIAA, Telangana hereby transfers the EC order issued vide reference 1" cited, in the name of M/s. Allied</p>	<table border="1"> <tr> <td>PPs Submission</td> <td>Noted Complied Attachment: NA</td> </tr> </table>	PPs Submission	Noted Complied Attachment: NA
PPs Submission	Noted Complied Attachment: NA				

		Blenders And Distillers Limited (ABDL), with all terms and conditions stipulated therein remain the same, along with the following additional conditions:			
36	MISCELLANEOUS	The proponent shall comply with Plastic Waste Management Rules, 2016 & also comply with MoEF & CC Notification No: G.S.R. 571 (E), dated: 12.08.2021 which mandated banning of identified Single Use Plastic items with effect from 01.07.2022.	<table border="1"> <tr> <td>PPs Submission</td> <td>Noted Complied Attachment: NA</td> </tr> </table>	PPs Submission	Noted Complied Attachment: NA
PPs Submission	Noted Complied Attachment: NA				

## Document Upload

### Last Site Visit Report (if available)

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### Last Site Visit Report Date (if available)

16-08-2023

### Additional Attachment (if any)

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### Additional Remarks (if any)

Transfer of Environment Clearance from M/s Allied Blenders and Distillers Private Limited to M/s Allied Blenders and Distillers Limited with Order No.: SEIAA/TS/OL/WNR20/2022, Online Proposal No. SIA/TG/IND2/299381/2023 granted by SEIAA Telangana on dated 02.05.2023. All conditions mentioned are being online updated online.

- I 'M/S ALLIED BLENDERS AND DISTILLERS PVT. LTD.' hereby give undertaking that the data and information given in the filed compliance and enclosures are true to be best of my knowledge and belief and I am aware that if any part of the data and information found to be false or misleading at any stage, the clearance given to the project will be revoked at our risk and cost. In addition to above, I hereby give undertaking that no activity such as change in project layout, construction, expansion, etc. has been taken up without due approval.

## Cover Letter From IRO

**Cover Letter From IRO**

NA

Back