

**Half Yearly Compliance Report
2023
01 Jun(01 Oct - 31 Mar)**

Acknowledgment

Proposal Name	Proposed Expansion of Existing Grain Based Distillery from 150 KLPD (150 KL x 365 days = 54,750 KLPA) to 180 KLPD (180 KL x 365 days = 65,700 KLPA) along with existing 6.5 MW Power Plant by M/s. Allied Blenders and Distillers Private Limited		
Name of Entity / Corporate Office	M/S ALLIED BLENDERS AND DISTILLERS PVT. LTD.		
Village(s)	Rangapur		
District	WANAPARTHY		
Proposal No.	SIA/TG/IND2/403131/2022	Category	Industrial Projects - 2
Plot / Survey / Khasra No.	Survey No. 690/AA, 691/AA2, 692	Sub-District	Pebbair
State	TELANGANA	Entity's PAN	NA
MoEF File No.	SIA/TG/IND2/403131/2022	Entity name as per PAN	NA

Compliance Reporting Details

Reporting Year 2023
Remarks (if any)
Reporting Period 01 Jun(01 Oct - 31 Mar)

Details of Production and Project Area

Name of Entity / Corporate Office M/S ALLIED BLENDERS AND DISTILLERS PVT. LTD.

	Project Area as per EC Granted	Annual Project Area in Possession
Private	12.14	12.14
Revenue Land	0	0
Forest	0	0
Others	0	0
Total	12.14	12.14

Production Capacity

Sr. no	Product Name	units	Valid Upto	Capacity	Production last year	Capacity as per CTO
1	ENA / RS/ Ethanol	Others:KLPA	31/03/2028	65,700 KLPA	51675.5 KLPA	65,700 KLPA
2	ENA/RS/Ethanol	Others:KLPA	31/03/2028	65700 KLPA	59527.862	65700KLPA

Conditions

Specific Conditions

Sr.No.	Condition Type	Condition Details
1	AIR QUALITY MONITORING AND PRESERVATION	The industry shall monitor VOCs in ambient air with online VOC analyzer and connect the data to the server of TSPCB.
PPs Submission: Complied We have VOC Analyzer with alarm system. We have connected it with online server of TSPCB Oct 2023. Uploaded Annexure 3		Date: 09/07/2024
2	AIR QUALITY MONITORING AND PRESERVATION	No additional Boiler is proposed for expansion. The existing 50 TPH Boiler shall be operated with ESP to control the particulate emissions from the stack of height 54 m connected to the Boiler (Imported Coal / Rice Husk/ Briquette). The Particulate Matter shall not exceed 50 mg/Nm ³ . D.G. Sets, if any, shall be provided with stack of adequate height as per norms.
PPs Submission: Complied No additional Boiler is proposed. The existing 50 TPH Boiler is being operated with Electrostatic Precipitator (ESP) consist of 3 fields which is more efficient as it is highly effective in minimizing the Suspended Particulate Matter Emission (SPM) from the 50 TPH Boiler through stack height of 54 m provided as per CPCB and TSPCB guidelines. The Particulate Matter are within the norms 50 mg/Nm ³ . DG set also has stack of adequate height.		Date: 08/07/2024
3	AIR QUALITY MONITORING AND PRESERVATION	Sulphur content should not exceed 0.5% in the coal for use in coal fired boilers to control particulate emissions within permissible limits (as applicable). The gaseous emissions shall be dispersed through stack of adequate height as per CPCB/SPCB guidelines.
PPs Submission: Complied All of our fuels used in our Boiler are having Sulphur content less than 0.5 percent		Date: 09/07/2024
4	AIR QUALITY MONITORING AND PRESERVATION	The National Ambient Air Quality Emission Standards issued by the Ministry vide G.S.R. No. 826(E) dated 16th November, 2009 shall be complied with..
PPs Submission: Complied We are complying the Ambient Air Quality as per National Ambient Air Quality Emission Standards issued by the Ministry vide G.S.R. No. 826(E) dated 16th November, 2009. We have one Ambient Air Quality Monitoring station and Third party monitoring is being done and they are below norms. Online Ambient monitoring station report enclosed in enclose Annexure 3		Date: 09/07/2024
5	AIR QUALITY MONITORING AND PRESERVATION	Provision shall be made to provide Flue Gas Desulphurization (FGD) unit, if required in future.
PPs Submission: Agreed to Comply As of now, our stack emissions are well within the limit provided by CPCB/SPCB/MoEF/CC. However, we will explore provision of Desulphurization Unit if required.		Date: 09/07/2024
6	AIR QUALITY MONITORING AND PRESERVATION	Sampling Port with removable dummy of not less than 15cm diameter in the stack at a distance of 8 times the diameter of the stack from the nearest constraint such as bends etc., shall be provided to monitor stack emissions. On line Ambient air quality Monitoring Stations shall be installed. Energy meters shall be installed for all

		pollution control systems.
<p>PPs Submission: Complied Complied. Sampling Port with removable dummy provided in Chimney as per requirement. On line Ambient air quality Monitoring Stations is installed. We are monitoring stack emissions and Ambient Air Quality which are online connected to CPCB and TSPCB. Separate Energy meters are installed for all pollution control systems. (Photo No. : 1)</p>		Date: 09/07/2024
7	AIR QUALITY MONITORING AND PRESERVATION	Interlocking facility should be provided in the pollution control equipment so that in the event of the pollution control equipment not working, the boiler shall stop automatically.
<p>PPs Submission: Complied Boiler is operated with DCS system and Interlocking facility is provided.</p>		Date: 09/07/2024
8	AIR QUALITY MONITORING AND PRESERVATION	The company shall install adequate dust collection and extraction system to control fugitive dust emissions at various transfer points. Appropriate control systems such as bag filters shall be provided at all transfer points, Raw material screen houses, coal stock piles, belt conveyors etc.
<p>PPs Submission: Partially Complied We have dust collection and bag filters in Grain unloading and Milling section. Dust extraction system for coal handling system are initiated work under progress</p>		Date: 09/07/2024
9	AIR QUALITY MONITORING AND PRESERVATION	As proposed, greenbelt of Ac. 10.81 (36.03%) shall be developed within plant premises with at least 10 meter wide green belt on all sides along the periphery of the project area, in downward direction and along the road sides etc., Selection of plant species shall be as per the CPCB guidelines in consultation with the DFO.
<p>PPs Submission: Complied We have around 36 percent of Greenbelt area inside the plant.6600 additional 300 has been planted</p>		Date: 10/07/2024
10	AIR QUALITY MONITORING AND PRESERVATION	Raw materials shall be transported in covered trucks. Raw materials shall be stored under sheds. All the belt conveyors shall be covered with G.I. sheets. Appropriate dust suppression system shall be provided all around the stockpiles and conveyor system. All the roads in the plant area shall be asphalted / concreted and water shall be sprinkled to suppress the dust. Trucks shall be parked in earmarked parking area.
<p>PPs Submission: Complied All raw materials are being transported in covered trucks and being stored in grain silos and godown. Closed conveyors are already there installed along with water sprinkling system. Internal plant roads are concreted and water are being sprinkle for dust suppression. And trucks are being parked in earmarked parking yard.</p>		Date: 09/07/2024
11	AIR QUALITY MONITORING AND PRESERVATION	The project proponent shall install 24x7 continuous emission monitoring system at stacks to monitor stack emission with respect to standards prescribed in Environment (Protection) Rules 1986 and connected to SPCB & CPCB online servers and calibrate these system from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.
<p>PPs Submission: Complied Stack emissions are monitored through online system and monitoring stations are connected to TSPCB and CPCB servers and results are within the norms as stipulated under the standards.</p>		Date: 09/07/2024

Calibration of the system are being done timely by authorized agencies. Annexure 4		
12	AIR QUALITY MONITORING AND PRESERVATION	The project proponent shall monitor fugitive emissions in the plant premises at least once in every quarter through labs recognized under Environment (Protection) Act, 1986.
PPs Submission: Complied Ambient Air Quality Monitoring is being done at plant, stations are connected to TSPCB and CPCB servers, and also we are doing on monthly basis through third party NABL accredited laboratories. Uploaded Annexure 5		Date: 09/07/2024
13	AIR QUALITY MONITORING AND PRESERVATION	Storage of raw materials, coal etc shall be either stored in silos or in covered areas to prevent dust pollution and other fugitive emissions.
PPs Submission: Complied All raw materials (grains), coal, husk etc. are being stored in silos or in covered areas to prevent dust pollution and other fugitive emissions		Date: 09/07/2024
14	AIR QUALITY MONITORING AND PRESERVATION	Acoustic enclosure shall be provided to DG set for controlling the noise pollution.
PPs Submission: Complied We have one 1500 kVA DG set with Acoustic enclosure.		Date: 09/07/2024
15	AIR QUALITY MONITORING AND PRESERVATION	The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc., on all sources of noise generation.
PPs Submission: Complied Noise levels in and around the plant area are monitored on regular basis and results are within the CPCB standard. We also do monitoring through third party NABL accredited laboratories.		Date: 09/07/2024
16	AIR QUALITY MONITORING AND PRESERVATION	The ambient noise levels should conform to the standards prescribed under E(P)Act, 1986 viz., 75 dB(A) during day time and 70 dB(A) during night time.
PPs Submission: Complied Noise levels in and around the plant area are monitored regular basis and observed that results are within the CPCB standard.		Date: 09/07/2024
17	AIR QUALITY MONITORING AND PRESERVATION	The Industry shall provide energy sources for lighting purpose shall preferably be LED based.
PPs Submission: Complied More than 65 percent of our Lighting instruments are LED based and will replace balanced old light in phased manner.		Date: 10/07/2024
18	AIR QUALITY MONITORING AND PRESERVATION	Ambient air quality including ambient noise levels must not exceed the standards stipulated under Notification dt. 16.11.2009 issued by the MoEF&CC, GoI. Monitoring of ambient air quality and stack emissions shall be carried out regularly in consultation with TSPCB.
PPs Submission: Complied Ambient Air Quality Monitoring Station (AAQMS) in down wind direction ground level		Date:

concentration of PM10, PM2.5, SO2 , NOx is connected to CPCB and TSPCB Portal. Ambient Air Quality Monitoring, Ambient Noise, Stack emission are being done monthly through third party NABL accredited lab and monitoring reports are submitted to Regional Office, TSPCB		09/07/2024
19	WATER QUALITY MONITORING AND PRESERVATION	Ground water shall not be used in the process under any circumstances. The source of water is Krishna River, flowing at a distance of 0.8 km from the site, water drawl permission obtained from I & CAD, GoTS vide lr.dt.15.11.2022. The proponent shall obtain permission for additional quantity. The total fresh water requirement after expansion shall not exceed 2400.0 KLD. Out of that, Quantity of water used for: Process is 525.0 KLD; Boiler feed is 400.0 KLD; Cooling tower makeup is 608.0 KLD; ETP tertiary is 840.0 KLD; Make-up for CO2 recovery plant is 12.0 KLD & Domestic purpose is 15.0 KLD.
PPs Submission: Complied No Ground water is used in process. We have Water drawl permission from Krishna River from Irrigation CAD Dept, TS G.O. No. Ms. No. 40 dated 15.11.2022 enclosed in (Annexure No.5) The total fresh water requirement after expansion shall not exceed 2400.0 KLD. Out of that, Quantity of water used for: Process is 525.0 KLD Boiler feed is 400.0 KLD Cooling ,tower makeup is 608.0 KLD ETP tertiary is 840.0 KLD Make-up for CO2 recovery plant is 12.0 KLD Domestic purpose is 15.0 KLD.		Date: 09/07/2024
20	WATER QUALITY MONITORING AND PRESERVATION	The total waste water generated after expansion is 1422.0 KLD. Out of that, process is 900.0 KLD; Boiler blow down is 40.0 KLD; Cooling tower bleed of is 179.0 KLD; ETP tertiary is 201.0 KLD; Blow down from CO2 recovery plant is 12.0 KLD.
PPs Submission: Complied Total waste water generation enclosed in . Enclosed Annexure 8		Date: 09/07/2024
21	WATER QUALITY MONITORING AND PRESERVATION	No effluent shall be discharged outside the factory premises and 'zero' discharge shall be adopted. No discharge shall be allowed into water body under any circumstances. The Spent wash generated from the fermenter shall be sent to the Decanter followed by MEE. MEE concentrate sent to Dryer to get DDGS. The MEE concentrate shall be released in process. The Spent lees generated from the distillation unit shall be treated in an ETP.
PPs Submission: Complied Our Plant is Zero Liquid Discharge compliant unit. The Spent wash generated from the fermentor shall be sent to the Decanter followed by MEE. MEE concentrate sent to Dryer to get DDGS. The MEE concentrate shall be released in process.		Date: 09/07/2024
22	WATER QUALITY MONITORING AND PRESERVATION	Non-process effluents i.e., Boiler blow down, DM plant & Softener regeneration along with sanitary waste water shall be treated in ETP. Treated effluents shall be used for dust suppression / ash conditioning and on land irrigation within the premises.
PPs Submission: Complied All non-process effluent is being treated in ETP and RO permeate is being recycled to cooling towers. Treated water is being used for dust suppression and Ash conditioning and on land irrigation within premises.		Date: 09/07/2024
23	WATER QUALITY MONITORING AND PRESERVATION	Process effluent/any wastewater shall not be allowed to mix with storm water. The storm water from the premises shall be collected and discharge through a separate conveyance system.

<p>PPs Submission: Complied Process Effluent and Storm Water collection systems are independent and not mixed. Storm water is collected and discharges through separate conveyance system .</p>		<p>Date: 09/07/2024</p>
24	<p>WATER QUALITY MONITORING AND PRESERVATION</p>	<p>The effluent discharged shall confirm to the standards prescribed under Environment (Protection) Rules, 1986 or as specified by the SPCB while granting Consent under the Air/Water Act, whichever is more stringent.</p>
<p>PPs Submission: Complied We do monitor effluent discharge parameters regularly and also does third party NABL accredited Laboratory monitoring.</p>		<p>Date: 09/07/2024</p>
25	<p>WATER QUALITY MONITORING AND PRESERVATION</p>	<p>The existing spent wash treatment system, non-process ETP shall be upgraded by providing two additional clarifiers.</p>
<p>PPs Submission: Complied Our ETP has been designed with two clarifiers system, Aeration cum clarifier 1 and Aeration cum clarifier 2</p>		<p>Date: 09/07/2024</p>
26	<p>WATER QUALITY MONITORING AND PRESERVATION</p>	<p>The proponent shall provide separate storm water drains and harvest the rainwater from the rooftops to recharge the ground water.</p>
<p>PPs Submission: Complied We had provide separate storm water drains and harvest the rainwater from the rooftops to recharge the ground water.</p>		<p>Date: 09/07/2024</p>
27	<p>WATER QUALITY MONITORING AND PRESERVATION</p>	<p>The industry shall install & maintain separate water meters for recording water consumption for various purposes and also maintain daily records.</p>
<p>PPs Submission: Complied We have already install and maintaining separate water meters for recording water consumption for various purposes and also maintaining daily records.</p>		<p>Date: 09/07/2024</p>
28	<p>WATER QUALITY MONITORING AND PRESERVATION</p>	<p>Automatic / online monitoring system (24 x 7 monitoring devices) for flow measurement and relevant pollutants in the treatment system to be installed. The data to be made available to the TSPCB and in the Industry's website.</p>
<p>PPs Submission: Complied Online monitoring system for effluent , Boiler stack and Ambient Air with VOC are available to the CPCB/TSPCB server</p>		<p>Date: 10/07/2024</p>
29	<p>WATER QUALITY MONITORING AND PRESERVATION</p>	<p>The industry shall install IP Camera with PAN, TILT Zoom, 5x or above focal length, with night vision capability and flow meters in the channel / drain provided for carrying the effluent within the premises of the unit.</p>
<p>PPs Submission: Complied We have IP Camera with PAN, TILT Zoom, 5x or above focal length, with night vision capability and flow meters carrying the effluent within the premises of the unit.</p>		<p>Date: 09/07/2024</p>
30	<p>WATER QUALITY MONITORING AND PRESERVATION</p>	<p>Permission from the competent authority should be obtained for drawl of ground water, if any, required for this project.</p>

<p>PPs Submission: Complied We are not using any ground water. We are using river water only. Water drawl permission from Krishna River from Irrigation and CAD Dept, TS, G.O. No. Ms. No. 40 dated 15.11.2022.</p>		<p>Date: 09/07/2024</p>
31	<p>WATER QUALITY MONITORING AND PRESERVATION</p>	<p>Regular monitoring of ground water level and quality should be carried out by establishing a network of existing wells by the project proponent in and around project area in consultation with Regional Director, CGWB, Southern Region, Hyderabad. Data thus collected should be sent at regular interval to MoEF, CGWA and CGWB, Southern, Region, Hyderabad.</p>
<p>PPs Submission: Complied We have piezometer well for ground water level monitoring and ground water analysis is being done quarterly through third party NABL accredited lab. We send report to MOEF and CC, CGWA and CGWB on regular interval.</p>		<p>Date: 09/07/2024</p>
32	<p>WATER QUALITY MONITORING AND PRESERVATION</p>	<p>Suitable conservation measures to augment groundwater resources in the area shall be planned and implemented in consultation with Regional Director, CGWB, Southern Region, Hyderabad. Suitable measures should be taken for rainwater harvesting.</p>
<p>PPs Submission: Complied Rain water harvesting system is in place.</p>		<p>Date: 09/07/2024</p>
33	<p>WASTE MANAGEMENT</p>	<p>Hazardous waste generated from the industry such as waste oils, used oils etc., shall be disposed as per the Hazardous Waste (Management, Handling, and Transboundary Movement) Rules, 2016, to the recyclers authorized by TSPCB.</p>
<p>PPs Submission: Complied Hazardous waste generated from the industry such as waste oils, used oils etc., are being disposed as per the Hazardous Waste (Management, Handling, and Trans boundary Movement) Rules, 2016, to the recyclers authorized by TSPCB.</p>		<p>Date: 09/07/2024</p>
34	<p>WASTE MANAGEMENT</p>	<p>The Company shall strictly comply with the rules and guidelines under Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) Rules, 1989 as amended time to time. All Transportation of Hazardous Chemicals shall be as per the Motor Vehicle Act (MVA), 1989.</p>
<p>PPs Submission: Complied Disposal of Hazardous waste is being done as per the standards.</p>		<p>Date: 09/07/2024</p>
35	<p>WASTE MANAGEMENT</p>	<p>Hazardous chemicals shall be stored in tanks, tank farms, drums, carboys etc., Flame arresters shall be provided on tank farm and the solvent transfer through pumps.</p>
<p>PPs Submission: Complied Hazardous chemicals are stored in tanks, tank farms, drums, carboys etc., Flame arresters are provided on tank farm and the solvent transfer through pumps.</p>		<p>Date: 09/07/2024</p>
36	<p>WASTE MANAGEMENT</p>	<p>The company shall undertake waste minimization measures as: Metering and control of quantities of active ingredients to minimize waste; Reuse of by-products from the process as raw materials or as raw material substitutes in other processes; Use of automated filling to minimize spillage; Venting equipment through vapour recovery system; and Use of high pressure hoses for equipment clearing to reduce wastewater generation.</p>

<p>PPs Submission: Complied</p> <p>Waste minimization measures as: Metering and control of quantities of active ingredients to minimize waste; Reuse of by-products from the process as raw materials or as raw material substitutes in other processes; Use of automated filling to minimize spillage; Venting equipment through vapour recovery system; and Use of high pressure hoses for equipment clearing to reduce wastewater generation are being practiced.</p>		<p>Date: 09/07/2024</p>
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37	WASTE MANAGEMENT	<p>The proponent shall comply with the following w.r.t. solid waste generated after expansion: Name of Waste and Quantity Mode of Disposal</p> <ol style="list-style-type: none"> 1. ETP sludge- 320 Kg/day - Shall be used as manure for greenbelt development within plant premises. 2. Plastic bags- 300 Ton/annum - Shall be disposed to authorized recyclers. 3. Ash - 25,550 TPA -Sold to Brick Manufacturer & Cement Industry 4. Organics waste (from Canteen) - 0.01 TPD - The waste is collected and treated in compost pit and used as manure within plant premises. 5. Waste Oil- 2500 litre/Annum- Shall be disposed to authorized oil recyclers. 6. Drums and plastic cans- 50 Nos/Day - After complete detoxification, shall be sold to outside agencies.
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<p>PPs Submission: Complied</p> <p>solid waste generated are being disposal as per the disposal method.</p>		<p>Date: 09/07/2024</p>
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38	AIR QUALITY MONITORING AND PRESERVATION	<p>A separate Environmental Cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of senior Executive, who will directly to the head of the organization.</p>
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<p>PPs Submission: Complied</p> <p>Organisational Structure.? Regional Manufacturing Head South 1- Umasankar Padhi ? Lead Distillery Operation ? Sadanand Chikhale ? Environment Engineer ? V. Srinivasa Rao ? ETP Incharge Executive ? Thermax Ltd. ? WTP Incharge Executive ? Thermax Ltd. ? Chemist, Operators and Technician ? Thermax Ltd. ? Environment Monitoring Team ? Re-Sustainability Ltd. Enclosed Annexure 11</p>		<p>Date: 09/07/2024</p>
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General Conditions

Sr.No.	Condition Type	Condition Details
1	MISCELLANEOUS	This order is valid for a period of 10 years.

<p>PPs Submission: Complied</p> <p>Noted</p>		<p>Date: 09/07/2024</p>
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2	MISCELLANEOUS	<p>Self-environmental audit shall be conducted annually. Every three years third part environmental audit shall be carried out.</p>
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<p>PPs Submission: Complied</p> <p>Noted. Self-Environment Audit copy attached Annexure</p>		<p>Date: 09/07/2024</p>
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3	MISCELLANEOUS	<p>The project proponent shall comply with the provisions contained in this Ministry's OM vide F.No.22-65/2017-IA.III, dt.01.05.2018, as applicable regarding Corporate Environment Responsibility (CER).</p>
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<p>PPs Submission: Complied</p> <p>Details are given in . Details Enclosed in Annexure 16</p>		<p>Date: 10/07/2024</p>
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4	MISCELLANEOUS	Usage of Personnel Protection Equipments by all employees / workers shall be ensured.
PPs Submission: Complied Usage of personnel protective Equipment's by all employees/workers are complied as per the standard		Date: 09/07/2024
5	MISCELLANEOUS	Training shall be imparted to all employees on safety and health aspects of chemicals handling. Pre-employment and routine periodical medical examinations for all employees shall be undertaken on regular basis. Training to all employees on handling of chemicals shall be imparted.
PPs Submission: Complied Training is imparted to all employees on safety and health aspects of chemicals handling. Pre-employment and routine periodical medical examinations for all employees are undertaken on regular basis. complied to the standard		Date: 09/07/2024
6	MISCELLANEOUS	Occupational health surveillance program of the workers should be undertaken periodically to observe any contractions due to exposure to dust and take corrective measures, if needed.
PPs Submission: Complied Complied		Date: 09/07/2024
7	MISCELLANEOUS	Emergency preparedness plan based on the Hazardous identification and Risk Assessment (HIRA) and Disaster Management Plan shall be implemented.
PPs Submission: Complied Emergency preparedness plan based on the Hazardous identification and Risk Assessment (HIRA) and Disaster Management Plan in place . Complied to the requirement.		Date: 09/07/2024
8	MISCELLANEOUS	The Industry shall make the arrangement for protection of possible fire hazards during manufacturing process in material handling. Fire fighting system shall be as per the norms.
PPs Submission: Complied Arrangement for protection of possible fire hazards during the manufacturing process in material handling is in place and fire fighting system is as per the norms . complied to the requirement		Date: 09/07/2024
9	MISCELLANEOUS	A separate environmental management cell with suitable qualified personnel should be set-up under the control of a Senior Executive, who will report directly to the Head of the Organization.
PPs Submission: Complied A separate environmental management cell with suitable qualified personnel should be set-up under the control of a Senior Executive, who will report directly to the Head of the Organization, in place. complied to the requirement.		Date: 09/07/2024
10	MISCELLANEOUS	The funds earmarked for environmental protection measures after expansion (Capital cost of Rs. 11.01 Crores and Recurring cost of Rs. 17.03 Crores/annum); Budget for CER is Rs. 241.37 Lakhs for 5 years. & also the funds earmarked for Corporate Social Responsibility (CSR) activities, should be kept in separate account and should not be diverted for other purpose. The budget allocated for the EMP shall be subsequently increased if the project cost increases at the time of CFO. The proponent shall implement the action plan with measures on the issues raised during Environmental Public

		Hearing. Year wise expenditure should be reported to the SEIAA, Ministry and its Regional Office located at Chennai.
PPs Submission: Complied The Funds are allocated and expenses done for Environment protection measures Following expenditures are allocated and spent as mentioned. Capital cost of Rs. 5.98 Crores Recurring cost of Rs. 18.01 Crores annum		Date: 10/07/2024
11	MISCELLANEOUS	The project proponent shall submit the environmental statement for each financial year in Form-V to the concerned SPCB as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently and put on the website of the company.
PPs Submission: Complied We have submitted the Environmental Statement (Form-V) report of financial year 2022-23 on dated 27.09.2023 to the RO Office , vide letter no. ABD/Rangapur/TSPCB/2023-24/16 Form V including results of monitored data report are uploaded in company website. Enclosed Annexure 19		Date: 10/07/2024
12	MISCELLANEOUS	Officials from the TSPCB & Regional Office of MoEF&CC, GoI, Chennai who would be monitoring the compliance of the stipulated conditions and implementation of environmental safeguards should be given full co-operation, facilities and documents/data by the project proponents during their inspection. A complete set of all the documents shall be submitted to the CCF, Regional Office to MoEF&CC, GoI, Chennai.
PPs Submission: Complied Last EC six monthly compliance report from Apr-2023 to Sep -2023 had been submitted to concerned authorities . Annexure 13 enclosed		Date: 09/07/2024
13	MISCELLANEOUS	The project proponent shall submit the copies of environmental clearance to the Heads of local bodies, Panchayats and Municipal Bodies in addition to the relevant offices of the Government who in turn has to display the same for 30 days from the date of receipt.
PPs Submission: Complied Complied.		Date: 09/07/2024
14	MISCELLANEOUS	The project authorities should advertise at least in two local newspapers widely circulated, one of which shall be in the vernacular language of the locality concerned, within 7 days of the issue of the clearance letter informing that the project has been accorded environmental clearance and a copy of the clearance letter is available with the State Pollution Control Board and SEIAA, Telangana. This order shall be displayed in the website of the project proponent.
PPs Submission: Complied Complied		Date: 09/07/2024
15	MISCELLANEOUS	Any appeal against this Environmental Clearance shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.
PPs Submission: Complied Noted		Date: 09/07/2024
16	MISCELLANEOUS	The company shall undertake eco-development measures including

		community welfare measures in the project area.
PPs Submission: Complied Noted		Date: 09/07/2024
17	MISCELLANEOUS	The proponent shall obtain all other mandatory clearances from respective departments.
PPs Submission: Complied Noted		Date: 09/07/2024
18	MISCELLANEOUS	Concealing the factual data or failure to comply with any of the conditions mentioned above may result in withdrawal of this clearance and attract action under the provisions of Environment (Protection) Act, 1986.
PPs Submission: Complied Noted		Date: 09/07/2024
19	MISCELLANEOUS	The SEIAA may revoke or suspend the order, if implementation of any of the above conditions is not satisfactory. The SEIAA reserves the right to alter/modify the above conditions or stipulate any further condition in the interest of environment protection.
PPs Submission: Complied Noted		Date: 09/07/2024
20	MISCELLANEOUS	The above conditions will be enforced inter-alia, under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986 and the Public Liability Insurance Act, 1991 along with their amendments and rules.
PPs Submission: Complied Noted		Date: 09/07/2024
21	MISCELLANEOUS	The proponent shall comply with Plastic Waste Management Rules, 2016 & also comply with MoEF & CC Notification No: G.S.R. 571 (E), dated: 12.08.2021 which mandated banning of usage of identified Single Use Plastic items with effect from 01.07.2022
PPs Submission: Complied Noted		Date: 09/07/2024
22	MISCELLANEOUS	Grant of EC is also subject to circulars issued under the EIA Notifications 2006, which are available on the MoEF&CC website: www.parivesh.nic.in
PPs Submission: Complied Noted		Date: 09/07/2024
23	MISCELLANEOUS	Earlier, the SEIAA, Telangana vide reference 1st cited had issued Environmental Clearance for the proposed expansion project of Grain based Distillery unit & Captive Power Plant in the name of M/s. Allied Blenders and Distillers Private Limited (ABDPL), Survey Nos. 690/AA, 691/AA2 & 692, Rangapur Village, Pebbair Mandal,

		Wanaparthy District.
PPs Submission: Complied Noted		Date: 09/07/2024
24	MISCELLANEOUS	M/s. Allied Blenders and Distillers Limited (ABDL) vide reference 2nd cited informed that they converted the industry from a private limited company to a public limited company in accordance with the applicable laws. There is no change in management of the Company and submitted copies of supporting documents viz., Certificate of Incorporation pursuant to change of name from Ministry of Corporate Affairs, Gol in the name of M/s. Allied Blenders And Distillers Limited (ABDL); Specific Power of Attorney; Affidavit / Undertaking / NOC on Rs. 100/- Stamp paper for complying all statutory stipulations as per EC and E(P) Act, 1986. Hence it is requested to change the name from M/s. Allied Blenders and Distillers Private Limited (ABDPL) to M/s. Allied Blenders And Distillers Limited (ABDL).
PPs Submission: Complied Noted		Date: 09/07/2024
25	MISCELLANEOUS	“Consent for Establishment” shall be obtained from Telangana State Pollution Control Board under Air and Water Act before the start of any activity / construction work at site and also obtain CFO before commencing operations.
PPs Submission: Complied Consent for Establishment order No. 4/TSPCB/CFE/WNP/RO-HYD/2023. order dated 7.07.2023		Date: 09/07/2024
26	MISCELLANEOUS	The industry shall not manufacture any other products and exceeding capacities except those mentioned in this order, without permission.
PPs Submission: Complied Noted		Date: 09/07/2024
27	MISCELLANEOUS	Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as safe drinking water, fuel for cooking, mobile toilets, mobile STP, medical health care, crèche etc., The housing may be in the form of temporary structures to be removed after the completion of the project. The safe disposal of wastewater and solid wastes generated during the construction phase should be ensured.
PPs Submission: Complied Noted		Date: 09/07/2024
28	MISCELLANEOUS	No change in the process technology and scope of working should be made without prior approval of the SEIAA, TS. No further expansion or modifications in the plant shall be carried out without prior approval of the SEIAA, TS/ MoEF&CC, GoI, New Delhi, as applicable.
PPs Submission: Complied Noted.		Date: 09/07/2024

29	MISCELLANEOUS	The environment safeguards contained in the EIA Report should be implemented in letter and spirit. The responsibility of implementation of environmental safeguards rests fully with the proponent ie., M/s. Allied Blenders and Distillers Private Limited.
PPs Submission: Complied Noted.		Date: 09/07/2024
30	MISCELLANEOUS	The project proponent shall abide by all commitments and recommendations made in the EIA/EMP report, commitment made during their presentation to the Expert Appraisal Committee.
PPs Submission: Complied Noted.		Date: 09/07/2024
31	MISCELLANEOUS	All the conditions, liabilities and legal provisions contained in the EC shall be equally applicable to the successor management of the project in the event of project proponent transferring the ownership, maintenance of management of the project to any other entity.
PPs Submission: Complied Noted.		Date: 09/07/2024
32	MISCELLANEOUS	The proponent shall submit half-yearly compliance reports in respect of the terms and conditions stipulated in this order in hard and soft copies to the SEIAA; and CCF, Regional office of MoEF&CC, GoI, Chennai on 1st June and 1st December of each calendar year.
PPs Submission: Complied Latest six-month report submitted.		Date: 10/07/2024
33	MISCELLANEOUS	Four ambient air quality-monitoring stations should be established in the core zone as well as in the buffer zone for RSPM, SPM, PM10, PM2.5, SO2, NOx monitoring. Location of the stations should be decided based on the meteorological data, topographical features and environmentally and ecologically sensitive targets and frequency of monitoring should be undertaken in consultation with the State Pollution Control Board.
PPs Submission: Complied We are doing ambient air quality-monitoring for four locations through NABL accredited laboratory on monthly basis. Feb 24 Report attached		Date: 09/07/2024
34	MISCELLANEOUS	Data on ambient air quality (PM10, PM2.5, SO2, NO2) should be regularly submitted to the Ministry including its Regional Office located at Chennai and the State Pollution Control Board/ Central Pollution Control Board once in six months.
PPs Submission: Complied Ambient air quality (PM10, PM2.5, SO2, NO2) Analysis was done and submitting regularly to respective offices		Date: 09/07/2024
35	MISCELLANEOUS	The above issue was examined by the State Level Environment Impact Assessment Authority (SEIAA), in its meeting held on 29.04.2023. The Authority approved to transfer the EC order already issued in favour of M/s. Allied Blenders and Distillers Private Limited (ABDPL) to M/s. Allied Blenders And Distillers Limited (ABDL). The SEIAA, Telangana hereby transfers the EC order

		issued vide reference 1" cited, in the name of M/s. Allied Blenders And Distillers Limited (ABDL), with all terms and conditions stipulated therein remain the same, along with the following additional conditions:
PPs Submission: Complied Noted		Date: 09/07/2024
36	MISCELLANEOUS	The proponent shall comply with Plastic Waste Management Rules, 2016 & also comply with MoEF & CC Notification No: G.S.R. 571 (E), dated: 12.08.2021 which mandated banning of identified Single Use Plastic items with effect from 01.07.2022.
PPs Submission: Complied Noted		Date: 09/07/2024
Visit Remarks		
Last Site Visit Report Date:		16/08/2023
Additional Remarks:		Transfer of Environment Clearance from M/s Allied Blenders and Distillers Private Limited to M/s Allied Blenders and Distillers Limited with Order No.: SEIAA/TS/OL/WNR20/2022, Online Proposal No. SIA/TG/IND2/299381/2023 granted by SEIAA Telangana on dated 02.05.2023. All conditions mentioned are being online updated online.
<p>Note: This acknowledgement is as per the details submitted by project proponent. In no way is this document to be considered as conclusion on any action on the compliance of the project. This is strictly for the project proponent's reference purpose.</p>		